

General Engine Data				
Type	V-Type, 4 cycle, water cooled, 8 Cylinder			
Aspiration	Turbocharged & Intercooled			
Cylinder Type	Replaceable dry liner			
Bore x Stroke	mm (inch)	128 x 142 (5.04 x 5.59)		
Displacement	litre (inch ³)	14.618 (892.0)		
Compression Ratio		15 : 1		
Valves per Cylinder	- Intake	1		
	- Exhaust	1		
Valves lashes at cold	- Intake	mm (inch)	0.3 (0.0098)	
	- Exhaust	mm (inch)	0.4 (0.0138)	
Valve Timing	- Intake		Opening: 24° BTDC	Close: 36° ABDC
	- Exhaust		Opening: 63° BBDC	Close: 27° ATDC
Combustion Type		Direct Injection		
Firing Order		1-5-7-2-6-3-4-8		
Injection Timing		18° BTDC		
Rotation		Counter Clockwise, viewed from flywheel		
Dimension (L x W x H)	Approx. mm	1,591 x 1,256 x 1,638 (L= Built Length)		
Dry Weight	Approx. kg (lb.)	1,100 (2,425)		

Engine Ratings	1,470 rpm	1,760 rpm	2,100 rpm	
DF15TiH-N Output	kW(hp)	339 (455)	407 (546)	414 (555)

* To determine the maximum allowable pump load, a deduction of 10% must be made.

Fuel System		
Injection Pump	Zexel in-line "P" type	
Governor	RSV type (all speed control)	
Feed Pump	Mechanical type	
Injection Nozzle	Multi hole type	
Opening Pressure	kPa (psi)	27,949 (4,053.7)
Fuel Filter		Full flow, cartridge type
Used Fuel		Diesel fuel type 2-D Only
Fuel consumption		See table no. 03.100.06FCFEN.XX
Minimum Supply line Size	mm (inch)	12 (0.47)
Minimum Return line Size	mm (inch)	12 (0.47)

Electrical System		24 Volts (Nominal)
Starter motor	kW	1 x 7
Recommended Battery Capacity	Ah	200
Quantity per battery bank		2
Cold Cranking Amperes	@ -18°C (0°F)	1,000
Charging Alternator Output	Amps	45

Air Induction System		
Air Cleaner Type	Drip proof, Replaceable	
Engine Air Flow	m ³ /min.	34.5 @ 2,100 rpm
Air Inlet Restriction Dirty	kPa (mmH ₂ O)	6.2 (635)
Air Inlet Restriction Clean	kPa (mmH ₂ O)	2.2 (220)

* Based on Nominal System. Flow analysis must be done to assure adherence to system limitations!

(Minimum exhaust pipe diameter is based on 15 feet of pipe, one elbow, and a silencer. Pressure drop no greater than one half the max. allowable back pressure)

Lubrication System	
Lubricating Method	Fully Forced pressure feed type
Oil Pump	Gear type driven by crankshaft
Oil Filter	Full Flow, Cartridge type
Oil pressure Range, normal <i>kPa (psi)</i>	100 (14.5) at idle 400-500 (43.5-58.0) at maximum speed
Max. Oil Sump Temperature <i>°C (°F)</i>	121 (250)
Oil Sump Capacity High <i>litre (gal.)</i>	28 (7.4)
Low <i>litre (gal.)</i>	26 (6.86)
Total Engine Oil Capacity <i>litre (gal.)</i>	28 (7.4)
Minimum Oil Pressure <i>kPa (psi)</i>	75 (10.9)

Cooling system	
Heat Exchanger Minimum Raw Water Flow	1 litre / Minute per kW installed
Engine Water Pump	Centrifugal type driven by belt
Water Pump Capacity <i>litre/min. (gal./min.)</i>	454 (120) @ 2,100 RPM
Heat Exchanger Raw water Inlet	
Maximum Pressure <i>kPa (psi)</i>	1,000 (145.1)
Flow <i>litre/min. (gal./min.)</i>	414 (91.1)
Temperature <i>°C (°F)</i>	37.8 (100)
Thermostat, Start to Open <i>°C (°F)</i>	71 (160)
Fully Opened <i>°C (°F)</i>	85 (185)
Coolant Capacity <i>litre (gal.)</i>	29 (7.6)
Coolant Pressure Cap <i>kPa (psi)</i>	95 (13.8)
Maximum Raw Water Supply pipe	
Connection to Charge Air Charge <i>inch</i>	2½" BSP
Maximum Raw Water Discharge pipe	
Connection from Heat Exchanger <i>inch</i>	3" BSP
Max. Engine Coolant Temperature <i>°C (°F)</i>	96 (204.8)
Pressure loss Engine Cooling Circuit <i>kPa (psi)</i>	80 (11.6)

Exhaust System	
Exhaust Gas Flow	<i>m³/min.</i>
	81.1 @ 2,100 rpm
Exhaust Gas Temperature	<i>°C (°F)</i>
	529 (984) @ 2,100 rpm
Max. Allowable Back Pressure	<i>kPa (mmH₂O)</i>
	9.8 (1,000)
Minimum Exhaust Pipe Diameter	<i>mm (inch)*</i>
	2x 138.4 (5")

Heater System	
Wattage (Nominal)	W
Voltage – AC	V

Engine Performance Data		
All data is based on the engine operating with fuel system, lubricating oil pump, air cleaner, and alternator; not included are compressor, fan, optional equipment, and driven components. Data is based on operation at SAE standard J1394 conditions of 300ft (91.4m) altitude, 29.61 in.(752mm) Hg dry barometer, and 77°F (25°C) intake air temperature, using No.2 diesel or a fuel corresponding to ASTM-D2.		
Altitude above which output should be Limited	<i>m (ft)</i>	91.4 (300)
Correction Factor per 305m.(1000ft.) above Altitude Limit		3%
Temperature above which output should be Limited	<i>°C (°F)</i>	25 (77)
Correction Factor per 11°C (10°F) above Temperature Limit		2% (1%)